

Technical Data Sheet

# Ferro Pp TPP20AJ01BK

Polypropylene Homopolymer  
LyondellBasell Industries  
Engineering Plastics

General			
Filler / Reinforcement	• Talc, 20% Filler by Weight		
Features	• Good Dimensional Stability	• Good Processability	• Homopolymer
Uses	• Automotive Applications	• Housings	• Thin-walled Parts
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	22 g/10 min	22 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°f (23°c))	4800 psi	33.1 MPa	ASTM D638
Tensile Elongation (Break, 73°f (23°c))	12 %	12 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°f (23°c)	385000 psi	2650 MPa	
Tangent : 73°f (23°c)	427000 psi	2940 MPa	
Flexural Strength (73°f (23°c))	7900 psi	54.5 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°f (23°c))	0.50 ft·lb/in	27 J/m	ASTM D256
Unnotched Izod Impact (73°f (23°c))	7.8 ft·lb/in	420 J/m	ASTM D4812
Gardner Impact (73°f (23°c))	5.00 in·lb	0.565 J	ASTM D5420

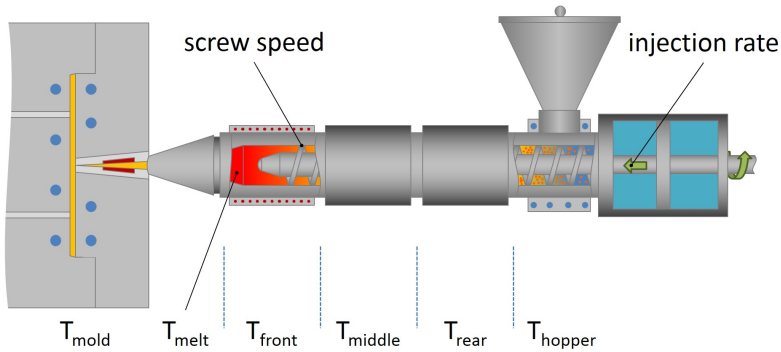
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	102	102	ASTM D785
Durometer Hardness (Shore D)	73	73	ASTM D2240

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	265 °F	129 °C	
264 Psi (1.8 Mpa), Unannealed	160 °F	71.1 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	400 to 410 °F	204 to 210 °C
Middle Temperature	410 to 415 °F	210 to 213 °C
Front Temperature	415 to 420 °F	213 to 216 °C
Nozzle Temperature	420 to 425 °F	216 to 218 °C
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Screw Speed	100 to 150 rpm	100 to 150 rpm
Clamp Tonnage	2.0 to 3.0 tons/in <sup>2</sup>	2.8 to 4.1 kN/cm <sup>2</sup>
Screw L/D Ratio	20.0:1.0	20.0:1.0
Screw Compression Ratio	2.0:1.0	2.0:1.0

**Notes**

These are typical property values not to be construed as specification limits.